



Premium Grade Graphite

TTK Series

- Super high accuracy mold machining -

Electrode Machinability

Extremely low & even distributions of impact on Cutting tools result "Superior shape machining" of electrodes.

Realize high speed machining by Low cutting resistance (about 1/10 of Metals like copper).

No burrs to remove in secondary operation

Wire-cut EDM

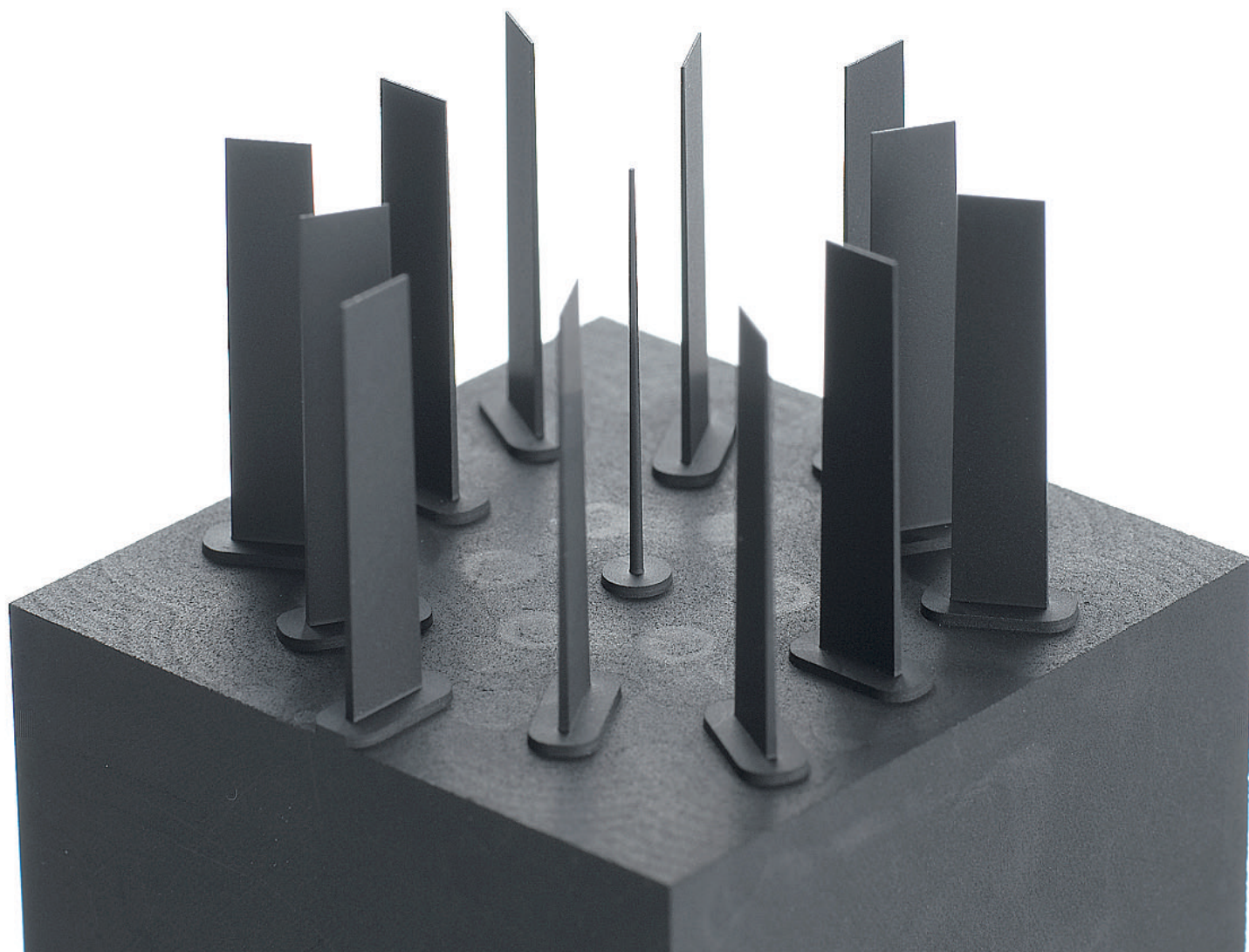
Extremely low & even pore distribution structure result in a "No Oxide" attack which could cause wire breakage"

2 to 3 times of higher EDMing speed
(Compared with conventional graphite)

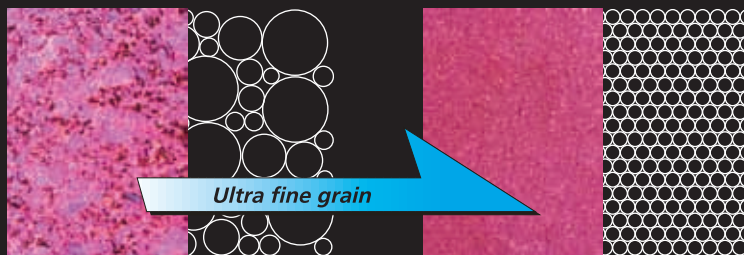
No warping & deforming in super small (thin) ribs machining are realized by low C.T.E property. C.T.E: Coefficient of Thermal Expansion

Die sinker EDM

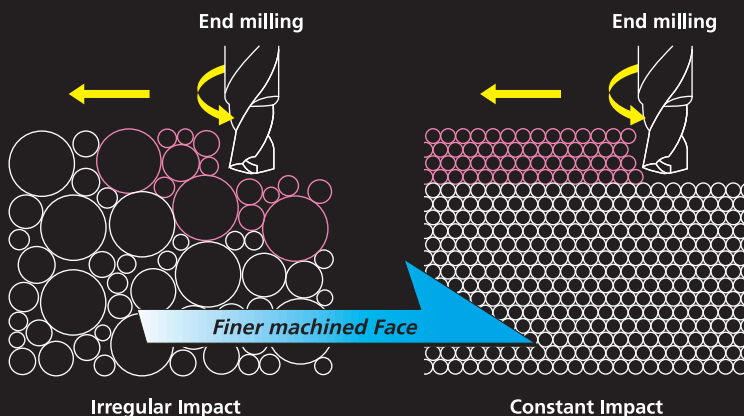
Extremely low electrode wear rate realizes sharper corners & edges. Realize no waviness on all discharging surfaces.



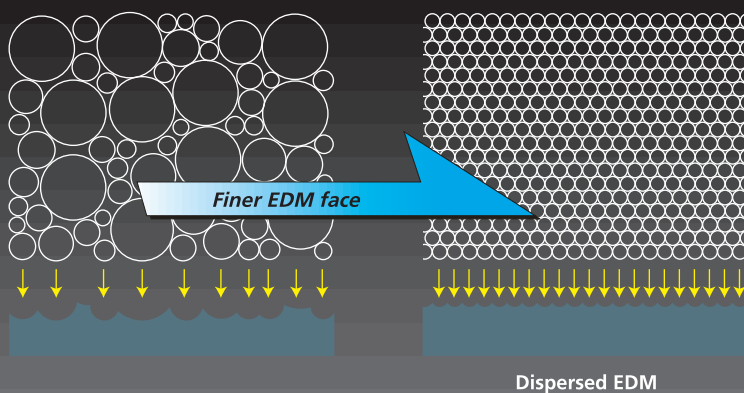
Structure



Machinability



Surface Roughness



Physical Properties

Material Name	—	ISEM-8	TTK-50	TTK-4	TTK-9
Bulk Density	Mg/m ³	1.78	1.80	1.78	1.77
Hardness	HSD	63	70	72	90
Electrical Resistivity	$\mu\Omega \cdot m$	13.4	13.0	14.0	18.0
Flex.Strength	MPa	52	60	73	92

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